

FORTRON® FX40T1

Polyphenylene sulfide

Fortron® FX40T1 is an unreinforced, impact-modified high toughness poly(phenylene sulfide)

Product information

Resin Identification	PPS	ISO 1043
Part Marking Code	>PPS<	ISO 11469

Typical mechanical properties

Tensile modulus	2420 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	48 MPa	ISO 527-1/-2
Flexural modulus	2800 MPa	ISO 178
Flexural stress at 3.5%	85 MPa	ISO 178
Charpy notched impact strength, 23°C	50 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	10 kJ/m ²	ISO 179/1eA
Poisson's ratio	0.411	

Injection

Drying Recommended	yes
Drying Temperature	130 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.02 %
Melt Temperature Optimum	330 °C
Min. melt temperature	310 °C
Max. melt temperature	340 °C
Screw tangential speed	0.2 - 0.3 m/s
Mold Temperature Optimum	120 °C
Min. mould temperature	80 °C
Max. mould temperature	160 °C
Hold pressure range	30 - 70 MPa
Back pressure	3.5 MPa

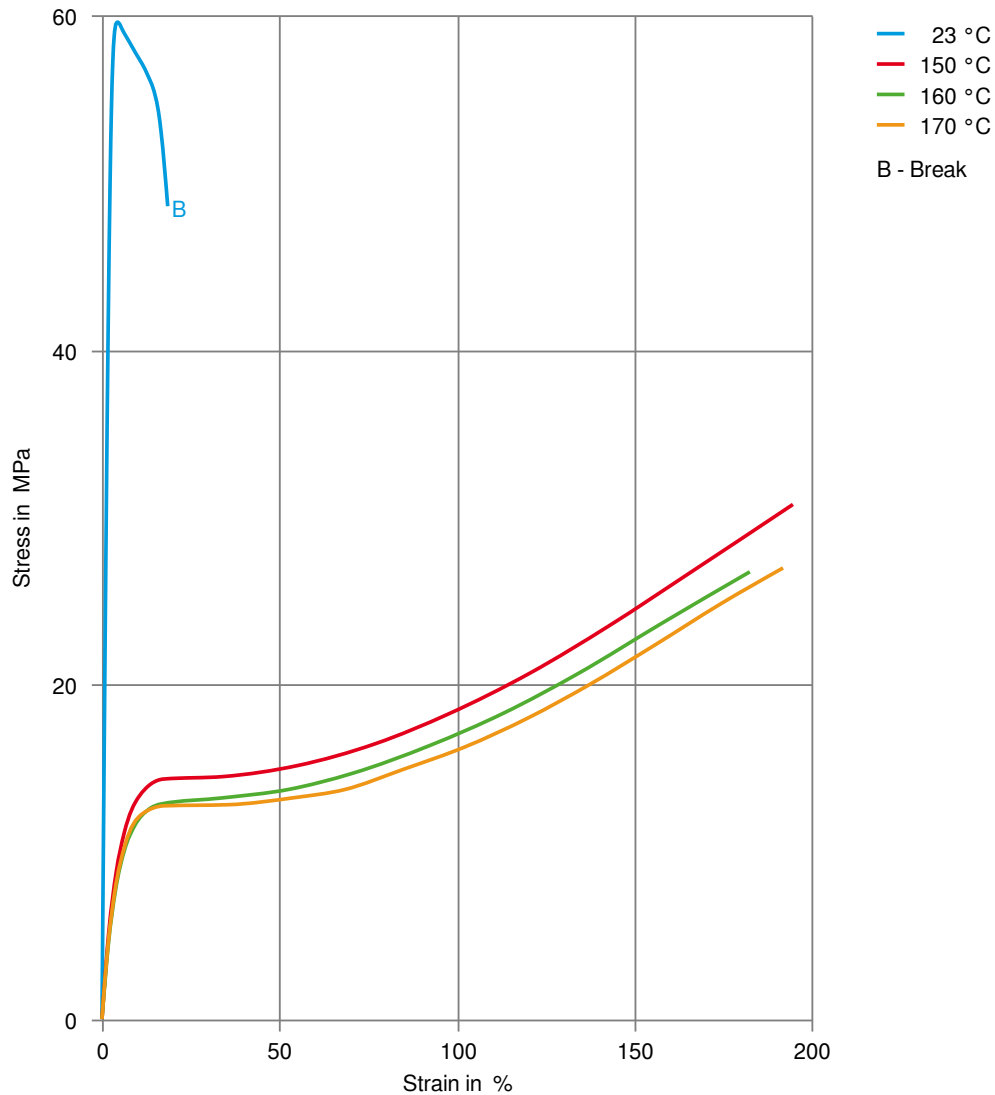
Characteristics

Processing	Injection Moulding, Extrusion, Blow Moulding
Special characteristics	High impact or impact modified

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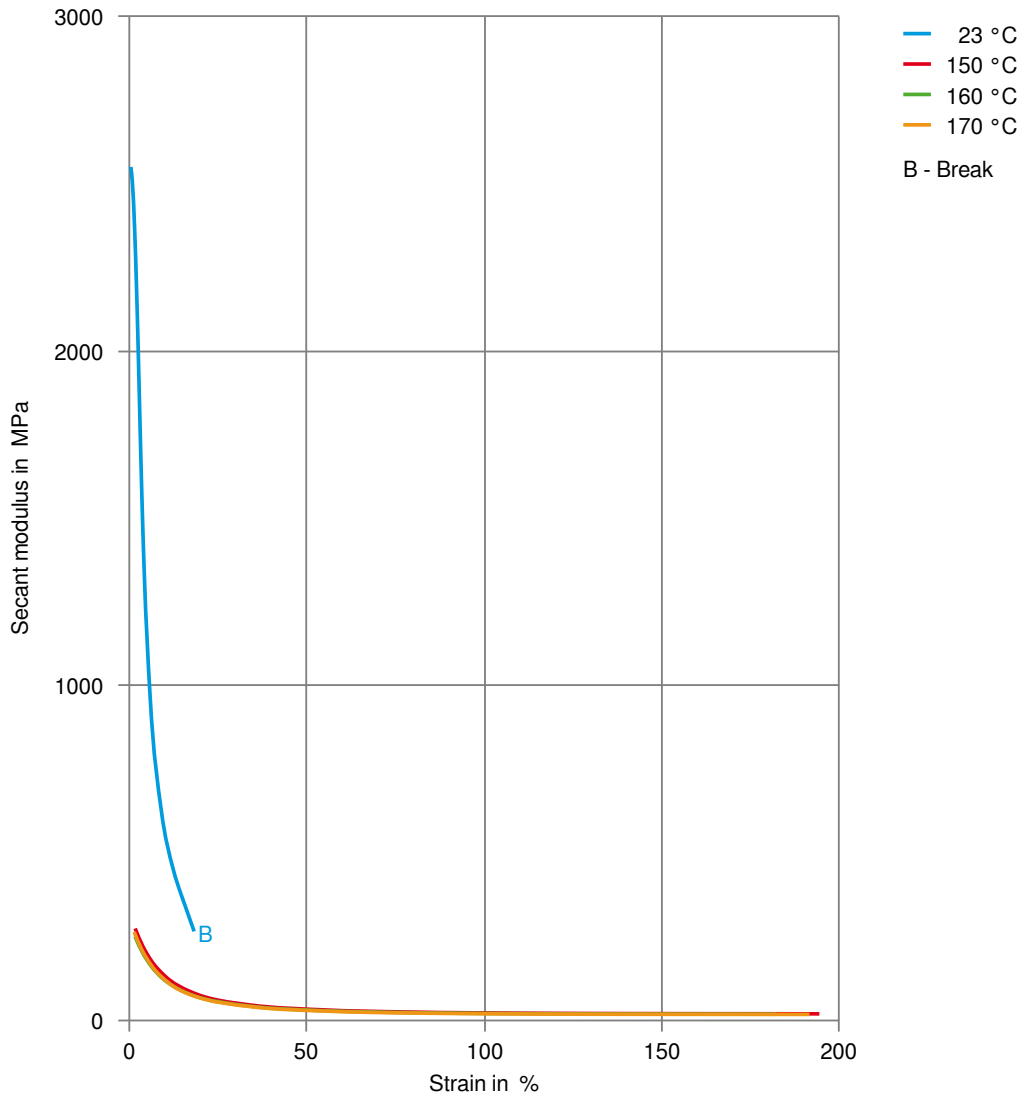
Stress-strain



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Secant modulus-strain



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